

Complete Plant Installations

Complete Plant Installation

- **OMAG tronic 140/120 S 25 block making plant**, face mix hopper, built 1989, board size 140 x 110 cm, fully automatic circulation with elevator/lowerator, finger car, curing chamber, washing out station, moulds, 2,000 hardwood boards. Well-maintained (# 8235)
- **MASA RECORD 9001**, face mix hopper, board size 140 x 95 (110 possible) cm, circulation system with packaging, strapping unit, 2,800 boards (#8273)
- **MASA Superblock block making plant**, board size 145 x 70 cm, WITHOUT face mix, complete, very good plant, elevator/lowerator, finger car, packaging, pallet circulation, slat conveyor, mixing plant complete (# 8028)
- **PRESSAL SVP 500 block making plant**, face mix, built 1996, board size 110 x 72 x 5 cm, complete plant, elevator/lowerator, curing rack, control unit, splitting machine, mixing plant (# 8229)
- **HESS RH 2000/SCHLOSSER concrete block making plant**, WITHOUT face mix, board size 140 x 95 cm, 1998: (HESS machine + packaging), 1993: (SCHLOSSER board circulation), 1977: (SCHLOSSER elevator/lowerator, finger car, mixer 2500 l), approx. 3700 pallets, moulds for hollow blocks without curing rack (# 8203)
- **QUADRA Q10 hollow block plant**, pallet size 2 x 1,200 x 650 (double board), elevator/lowerator, 10 levels, finger car, packaging, curing chamber, built 2002 (# 8178)
- **HENKE block making plant**, board size 158 x 95 cm WITH foots, built 1990, Type HB-V 140/100/40, product H 5–12 cm, elevator for 12 pallets on top of each other, finger car, lowerator, packaging unit, SIGNODE vertical/horizontal strapping, package transfer to slat conveyor, moulds, mixing tower, elevator, cement silos, c-screws, SCHLOSSER mixer 1,500 l, control unit (# 8049)
- **HENKE block making plant**, WITHOUT face mix, board 130 x 110 cm
- **KVM block making plant**, WITHOUT face mix hopper, 1986 (only 4,300 operating hours) approx. 1,000 board 62 x 105 cm, pallet turner/storage, stacking crane for boards, packaging (# 8022)
- **OMAG tronic 140/90 block making plant** with face mix, built 1998, board size 140 x 92 cm, production H max 250 mm, REKERS elevator/lowerator, finger car, packaging, rack, autom. board circulation, moulds for rectangles, grass grids, kerbstone 5/6/8 cm etc. (# 8210)
- **KVM block making plant** WITHOUT face mix, 1992, 1,700 pallets 90 x 65 x 3 cm, moulds, automatic stacking crane for boards, KVM stacker, conveyor belt, with CONCRETELLE mixer 750/500 l, built 1998 (# 8027)
- **KNAUER 400-5 multi-layer machine**, face mix, built 1993, production height of products 6–40 cm, frequency control, moulds. REKERS handling system, built 1983, SIGNODE vertical strapping, PLC (# 8112)

Machines for Pavers, Kerbs, Hollow Blocks

Machines for Paving Stones, Kerbs, Hollow Blocks

- **QUADRA Q10 block making machine**, built 2002, boards 120 x 130 cm (2/120 x 65 cm possible), hydraulic + automatic control unit (# 8151)
- **KBH tumbling machine**, built 2004, compl. with slat conveyor and elevator, sorting table (# 8274)
- **BL-tec block tumbling machine**, built 1992, with rubber inlining (# 8032)
- **SCHLICK shot-blasting machine**, BS 1000, 1987 (# 7006)
- **SIGNODE steel band strapping unit**, AK 150 H, new strapping head AK 100 (# 8142)
- **SIGNODE strapping head** for vertical strapping unit (# 8142)
- **RIDDER steel band strapping machines**, 5 pcs (Types AM 402H, AM 404H), built 1990/94, Siemens S5, dismantled, sold singly (# 8142)
- **NEWA/REKERS block making machine**, 1992, face mix, board size 140 x 110 cm, PEMAT mixer 2250 l (# 7008)
- **OMAG finger car**, built 1993, double pallet 1.40 x 1.00 m per level, 12/6 levels adjustable, adjustable 33/66 cm, DC motor (# 8101)
- **HENKE block making machine**, WITH face mix, 140 x 125, built 1992, with TEKA mixing plant THZ 2250/1500, 100 t cement silo + screw (# 8031)
- **SCHLOSSER block making machine**, for boards with foot 105 x 70 cm (H = 12 + H = 27 cm) for pavers, hollow blocks, kerbs, 7 moulds for pavers, WITHOUT face mix (# A-0066)
- **PRODUCTION boards**, 140 x 100 x 4.5 cm, approx. 2,300 pcs (# 8143)
- **PRODUCTION boards**, different sizes, pls. ask for current list
- **MOULDS for HENKE VARIANT**, board size 140 x 110 cm, 35 pieces, for pavers/interlock pavers 6, 8, 10 cm
- **PALISADE PACKAGING MACHINE**, for ZENITH egg layer, automat. pallet (# 8--)
- **PALISADE PACKAGING MACHINE for PLANT BLOCKS** for egg layer for automatic packaging on pallets (4, 5 or 6 layers over ea. other) (# 8--)
- **PALISADE CLAMPS for JOTTA reach stacker**, for grabbing and turning palisades, NEW, unused, widths from 70 to 120 cm, also for forklifts!!!
- **JOTTA reach stacker Type B**, 1985, for packaging e.g. kerb, formwork + hollow blocks, track 1640 mm, horizontal rotation 90° (# A-0066)
- **ZENITH TITAN 4 RS-DSK concrete dumper**, 1973/1996, in good condition (# 8128)
- **ZENITH 727 + 737**, 2 mobile egg layers, forwards with manual crank, for hollow blocks, lawn edges, kerbstones U + L blocks. (# C-025) + (# C-026)
- **ZENITH 844 station. Multi-layer machine**, 1990, facing, moulds, ZENITH packaging, TEKA TPS 1125 mixing plant, built 2007, 8/100t inline silos, 60t Z silo, 40t filler silo, bucket conveyor built 2008, Michenfelder moisture measurement, colour batching for dry/wet colours, Siemens (# 8064)
- **ZENITH 939 AZ**, mobile egg layer, 1992, with face mix, for kerbstones, hollow blocks, paving blocks (# 8261)
- **ZENITH flying bucket on rails** (2 track straight rails) 1500 l for 840/844, built 1992, fish mouth, less used, Siemens PLC (# 8088)
- **ZENITH 940 H(Z)**, mobile egg layer, manual operation for manhole rings, kerbs, hollow blocks, paving blocks, ready for attachment (face mix), w/o moulds (# 8211)

- **ZENITH 940 S**, mobile block making machine, 1978, 7 paver moulds (# 8076)
- **PRINZING Rapidomat 1000**, built 1983, TILTING MOULD machine, egg layer. (# 8124)
- **PRINZING Rapidomat 1000**, built 1978, TILTING MOULD machine for e.g. kerbs, gutters, etc., max. L = 1.00 m, H = 30 cm, W = 50 cm. W/o facing (# 8125)
- **HESS Kolumbus, TILTING MOULD machine** for e.g. lawn edges (# 8039)
- **SCHINDLER Praktikant ANGLE STAIR machine** for Steps, window ledges, etc., blanks for walls (split blocks) etc., size 200 x 60 cm, 3.00 m roller conveyor (# 8080)
- **HESS HB I mobile tilting mould machine**, transfer carriage, towing cable (# 8013)
- **HESS HB II mobile tilting mould machine**, 1971, manual operation
- **HESS HB III (HS III) STATIONARY tilting mould machine**, 1984, overhauled 2007 /modified with WACKER frequency converter, REXROTH hydraulics, 4 moulds, v. good condition/little used (# 8233)
- **MOSKOPF concrete dumper** for ZENITH/KNAUER/HESS egg layer (# 7005)
- **KNAUER 400-5 multi-layer machine**, face mix, 1993, transfer device / vertical bundling station, various moulds, complete, mixing plant, automatic scraper, etc. (# 8112)
- **KNAUER PALISADE egg layer**, built 1992, 14 moulds for palisades round D 11, D 15 + D 20 cm with hollow moulding and rectangular palisades 12/16 cm (# 8223)
- **KNAUER KOMET egg layer**, 50 cm product height, mobile feed boxes (# B-087)
- **KNAUER X 104 egg layer**, 2008, moulds (# 8055)
- **M.E.V. Type BM 646 F**, small, stationary BLOCK MAKING MACHINE, w/o face mix, built 1992, approx. 600 pallets, 3 moulds for grass grids, lawn edges, kerbstones. (Paving blocks, e.g. 20 x 20 x 40 cm possible with new mould) (# 8234)
- **SCHINDLER bush-hammering machine**, built 1996, with bush-hammer heads for old town blocks, complete pallet transfer system (# 8214)
- **PROBST lifting and grab technology** for almost any application, mechanical and vacuum. NEW!
- **KALMAR stacker**, up to 16t load capacity

Slab Machinery and Accessories/Step finishers

Slab Machinery and Accessories/Stepfinishers

- **WETCAST plant**, 1974, with packaging, built 1989 (# 8265)
- **HENKE grinding line**, for grinding and polishing slabs + paving blocks, W = 850 mm, built 1991, 1 calibrating machine with 1 plate diamond bay, 3 x star cooler, slab polishing machine REX 2000 with 6 plate bays (2 x diamond grinders and 4 x sanders), 2 x chamfering, 180° curved section, dry section, 1 sludge tower, built 2000 (# 8106)
- **OCEM hermetic slab press**, turntable, 7 stations, moulds 2/40 x 40 cm, flat storage, steel pallets, mixing plant (# 8044)
- **LONGINOTTI hermetic press**, 1000 t, 7 stations, 4 x (40 x 40 cm), 2 x (50 x 50 cm), steel pallets, washing equipment, mixing plant (# 8043)
- **STUMP Vibro Air Type 73 sliding table press**, for slabs 40 x 40, 40 x 20, 40 x 60, 30 x 30 cm, BECKER washing machine, ALUP ZKW 2050 compressor (# 8040)
- **HENKE SADD 80/600/6**, 600t hermetic slab press, built 1978, with 8 day silos, batching/mixing plant for slabs 50 x 50 x 5 cm, 50 x 75 x 5 cm, HENKE HZM 375 face concrete mixer, HENKE dosing system, EIRICH DE 18 core concrete counter-flow high-speed mixer 750/1000 l, direct washing out, 203 steel pallets 1.25 x 0.80 cm (# 7034)
- **BECKER (PLAKOMA) Compact 3200 slab machine**, 5 stations, Siemens S 5, continuous flow drying rack, 3 levels, L = 40 m, 264 steel pallets (# 7035)
- **RINO slab machine with hammer compacting**, built 1981, moulds + matrices for 30/30 + 40/40 cm slabs, transfer plant, matrix feedback (# 8248)
- **RINO Impakta slab machine**, moulds 50 x 50, 40 x 40, 40 x 20 cm (# 7015)
- **SCHINDLER Praktikant ANGULAR STAIR machine for blanks**, for splitting wall bricks, for steps, window sills, etc. size L/W = max. 200 x 60 cm (# 8080)
- **SCHINDLER bush-hammering machine**, built 1996, with bush-hammer heads for antiquing of pavers (like tumbling), complete pallet transfer system (# 8214)

Pipe and Manhole Production Equipment

Pipe and Manhole Production Equipment

- **HAWKEYE concrete pipe machine**, 1994/2009 fully recon., for W/L 2.50 + 1.00 m, Ø 250 -1400, moulds, U sleeves, spigot profile rings. MAB ZÜBLIN Reinforcement welding machine ASMS 30150, 1973. (# 8269)
- **COLLE Vibromatic 60/250 manhole ring machine**, built 2003, circulatory with transport carriages, transverse transport, "product manipulator", pallet transport, U sleeve cleaning/oiling/inserting station, moulds: manhole rings 60/100/150/200/250 (h = 25 + 50 cm), cones 80/100/150/200/250 (h = 60 cm) (# 8213)
- **COLLE Rotomatic 80/250 H 250 monolithic manhole machine**, built 1997, central vibrator, autom. circulation with pallet feeder, for manhole bases Ø 2000, 2500, h = output: 16 containers/day (# 8216)
- **ZENITH 940 Super 100 HZ**, manhole ring (COVER) machine, built 1999 for covers 65/5 cm, 80/5 cm, seating rings 65 cm (# 8212)
- **ZENITH 940 H(Z)** manhole ring machine, built 1984
- **TURNING device (TILTING TABLE) for rings/manholes**, 2.50 x 2.50 m, hydraulic transmission with star console (# 8166)
- **NIEMEYER manhole base machine 200/250 m turning/cross-beam**, built 1994 (# 8215)
- **PRINZING Mistral 150/250 pipe/manhole ring machine**, built 1989, less used for last 10 years, REKERS circulation system, moulds, U sleeves, covers (# 8144)
- **BAUMGÄRTNER JUMBO 2500 manhole plant**, built 1993, for DIN 4034 T 2, moulds Ø 1500 + 2000 + 2500. WH= 1000/750/500 (can be extended to 250), 2. outer moulds for drainage pipes, cone mould, pre-punching device for climbing irons. U sleeves. (# 8271)
- **BAUMGÄRTNER Atlantic manhole PLANT**, fully automatic, with only 1 man approx. 200 pcs/shift, built 1993. – moulds: Ø 800 + 1000 (up to 1500 possible), H = 1,000 for manhole ring, cone, flat cone. U sleeves: Ø 1000 = 320 pcs, DIN 800 = 370 pcs. Elec. transfer carriage. Mobile, turning machine, de-sleeving and intermediate storage, built 2004 (# 8135)

- **NIEMEYER HGF bottom section manhole machine**, stationary, fully automatic, with only 1 man approx. 65-150 pces./shift incl. racking out. For Ø 800 + 1000, approx. 150 steel pallets, applications for connections, etc., built 1997 (# 8135)
- **NIEMEYER SGF 40 bottom section manhole machine**, stationary, 1995, Ø 800-1200 mm, h3 = 800 mm, h3 = 1,000 + 1,200 poss., turning procedure, racking out platform, manipulator, pallet storage, cleaning and oiling device (# 8083)
- **MBK reinforcement WELDING MACHINE** model 414/60-360/32 LD 3500 mm, for ROUND baskets, built 1985, for Ø 600-3600, L = 3,000 mm (# 8156)
- **MBK reinforcement WELDING MACHINE** model 56-360/36 LD 3000 mm, for round and oval baskets, built 1999, for Ø 560-3600 mm, L = 3,000 mm, Operating time only 566 days/machine running time approx. 28 days (# 8155)
- **MBK reinforcement WELDING MACHINE for PALISADES**, for Ø 100-180, 4-6 line wires, L = up to 2.50 m, up to 50 baskets/hr. for almost all palisade shapes (# B-002)
- **RIMAS Triomat 30/125**, pipe machine, WL = 1.00 (1.25 poss.) up to Ø 300
- **RIMAMAT/Pedershaab Type 250**, pipe machine for round GLOMU pipes with roll ring, moulds, U sleeves for L = 2.00 m (up to 2.50 m poss.), Ø 300, 400, 500, 600, U sleeves, set rings, elec. transfer carriage. (# C-006)

Formwork and Accessories

Formworks and Accessories

- **SEPTIC TANK MOULDS**, up to 4,000 cbm content, 7 vibration tables, vacuum lifting device etc. (# 8239)
- **WEILER extruder** for T girders, 1993 - as new (# 8225)
- **EXCODO hollow core extruder** for floors with 2 cassettes, W = 1.20 m x thickness 16.5 + 20 cm (# 8221)
- **PALLET circulation plant** for floors, massive/double walls, 54 pallets 10.50 x 3.00 m, built 1996/2001, concrete spreader, shaker, device for transverse positioning, cleaning, plotting; rack storage and retrieval machine, transverse transfer, roller trestle, tilting device, lattice girder rack and cutting machine, rotary straightening/cutting machine, UNITECHNIK control unit (# 8238)
- **Half floor slab production production line** - 3/2.50 x 75.00 m (bed), can be heated, WECKENMANN MRP plotter, SOMMER autom. concrete spreader, wire straightening/cutting/bending machine, lattice girder drum with roller feed-in, rail production line carriages, transverse + longitudinal transfer, BUMAT telescopic evacuation clamps, 2 ABUS 10t gantry cranes, wood / pallet processing machine, HAMB1 mat bending machine, vibratory impact hammer tilting table 12 x 4.50 m (# 8138)
- **AVERMANN pallet circulation plant**, built 1989, pallets 46/13.50 x 2.50 m, Uni-Technik CAD-CAM 5.2a, built 2005, WECKENMANN concrete spreader 3 cbm, formwork robot, lifting device. VOLLERT circulation pallet stacking crane and device. FILZMOSEER RA 100 transverse and line straightening + cutting machine + bending device. Mould 4, with active storage, transverse transfer, vibration bay (8 WACKER vibrators) (# 8161)
- **AVERMANN pallet circulation plant**, 1995, pallets 30/14.50 x 2.485 m, plotter, roller straightening/cutting plant with 5 reels, automatic insertion device for line wire (2004 new, AVERMANN), 2 pairs pallet transverse displacement carriages, mobile concrete spreader, oscillating compaction system, lifting crane with cross-beam, continuous flow rack and storage, lengthways /sideways positioning, already dismantled (# 8017)
- **AVERMANN/WECKENMANN/PROGRESS/UNITECHNIK pallet circulation system**, built 1996/2001, pallets 54/10.50/3 m (# 8238)
- **HOLLOW CORE FLOOR SLAB plant** for prestressed slabs W = 1.20 m, H = 14-25 cm (poss. up to 32 cm), L = up to 12.00 m, saw, prestressing profile, clamps (# 8014)
- **WENZLER Type TS 166 milling machine**, 1983 (less used), table 1.20 x 3.50 m, for max. 270 mm cutting depth (630 mm possible), hydraulic drive, sanding table diameter 2.00 m, sanding unit
- **SCHWINGHAMMER production bed** for element floors, built 1999, W = 2.20 m, L = 35.00/41.00/45.00 m, heating register, w/o vibration equipment (# 8109)
- **Half floor slab PRODUCTION lines 2/L = 45 m, 1/L = 40 m, 2/L = 15 m, W = 2.20 m, edging H = 63 mm, concrete spreader 2.5 m³, discharge screw, gas/thermal oil heating, transfer und reinforcement steel carriages, lifting cross-beam, heating register (# 8003)**
- **HALF FLOOR SLAB LINES 2 pces/L = 60 linear m, W = 2.40 m, stationary oscillator**, separate fields can be switched on, well cared for, for facing concrete
- **Autom. cleaning, oiling, plotting machine** for pallets, W = 3.60 m, SOMMER, track W = 4.10 m, complete with power feed, as new (# ...)
- **AVERMANN half floor slab circulation plant**, 80 pallets 10.00 x 2.50 m, plotter, reinforcement machine, lattice girder cutting machine, spreader, vibration compacter, rack (# B-031)
- **15t TRANSFER CARRIAGE for half floor slabs**, L = 6.20 x W = 2.40 m (# B-011)
- **WECKENMANN CONCRETE SPREADER**, W = 2.50 m, elevator for concrete bucket (# B-001)
- **WACKER outer and inner vibrators** and converter
- **HENSEL wall slab grinding and sanding plant**, 1994, length approx. 6.50 m on rails, PLC (# B-068)
- **SOMMER half floor slab production bed**, 50.00 x 2.50 m, edging on both sides, trapezoid joint version 7 cm, heating register, WACKER sliding vibration bed
- **CROSS-BEAMS for crane**, adjustable, 2 t = from 1.00 to 2.00 m long, 5 t = 14.00 m long, with 9 pairs shoulder hooks spaced at 1.75 m
- **HOWAL BLOCK STEP formwork** 2 x 6 m, 16 x 35 cm
- **NOE STAIR FORMWORK**, 1.00 m, up to 20 steps, climb 17.2, tread 28 cm, hydraulic on and off, 6 designs, right/left turns, upper/lower side facing concrete
- **SCHWINGHAMMER T III**, 2 stair formwork 2 x 1/4 winding, 18.3 cm climb, 26 cm tread, 1.00 wide, 1 x left, 1 x right winding, complete, as new

Reinforcement Machines

Reinforcement Machines

- **EVG REEL STRAIGHTENING machine**, approx. 20 years, 6-14 mm, 12.00 m run-out (# 8224)
- **STEMA 16 STIRRUP machine**, 6-16 mm, built 2003, 7 reels, bending run-out 10 m, coil gripper (# 8196)
- **PROGRESS GIRDER CUTTER and measuring stop** 10 m l, hydraulic, screen, diskette reader (# 8006)
- **PEDAX Metax N bar cutter**, 40 mm, 3 boxes (# 8147)
- **PEDDINGHUS Metax ECO bar cutter**, built 2000, 40 mm (# 8146)
- **PEDDINGHAUS Perfect 60 PCN double bending machine**, built 1991, 55-60 mm (# 8145)
- **SOMMER Type S-RS 010-4-5 wire straightening / cutting machine**, built 1993, 6 reels for 6, 8, 10, 12 + 14 cm (# 8099)
- **PROGRESS plurista stirrup machine**, built 2008, run-out 8.00 m, for 6-16 mm (# 8121)
- **MEP Concept 91 STIRRUP MACHINE**, built 1992, 3 reels, to 16 mm (# 8199)
- **MEP Format S, STIRRUP MACHINE**, built 1998, 5 reels, up to 12 mm (# 8198)
- **FILZMOSEER RA 100/6/60 reel straightening/cutting plant**, right/left bending machine, built 1990, for DIN 6-14 mm
- **FILZMOSEER RSA reel straightening/cutting plant**, built 1990, for diamter 6-14 m, 6 reels, square meshes 6 mm, spacer extension, lattice girder shears (# 8242)

Mixing Plant and Accessories

Mixing Plant and Accessories

- **TEKA mixing plant for concrete block making**: Mixer THZ 1500 (2250 l) built 1990, 2 discharge doors, bottom moisture control + face mix concrete THZ 1000 (1500 l) built 1980 (#8259)
- **LIEBHERR EZA 30 mixing plant**, 750/500 l, 1984, boom-scraper L 10, 25 cbm/h, 30 t Z silo. (# 8272)
- **TEPE continuous flow mixing plant** for road construction concrete, Type TE-UK-MA, built 1999, up to 500 t/h (# 8244)
- **BAUKEMA BA 502 mixing plant**, 35-40 cbm/h, built 1980/1990, boom-scraper (# 8245)
- **FUCHS SWF 20/29 A BOOM-SCRAPER**, built 1986, 100 cbm/h, emptying bucket 800l lattice mast 20 m, galvanised, with columns, dosing table + 6 pneumatic flaps, Bikotronik moisture control unit with Siemens S 5, 1999 (# 8246)
- **PEMAT mixer 2 pces.** 1/2250 l (built 1990) + 1/500 l (built 1995) with elevator bucket, 2 bottom discharge doors, dismantled
- **PEMAT mixer 1500 l**, built approx. 1999, dismantled, option 1 discharge (# 8186)
- **PEMAT mixer 2000 l**, approx. 10 years old, dismantled, 1 discharge (# 8187)
- **ELBA EMS 500 C mixing plant**, (# 8268)
- **ELBA MC 120 mixing plant**, single-shaft mixer, 4 x linear storage bins, 3 Z silos, control unit in container, dismantled (# 81--)
- **EIRICH D 22 mixing plant 1500 l**, built 1980, with ELBA automatic SCRAPER, dosing belts, elevator, Z weighing system, water batching device with moisture measurement sensor, control unit (# 8207)
- **MEMMERT laboratory drying box 2600 W**, 50-220 degrees (# 8052)
- **STANELLE cement silo**, 40 t, filter, climbing ladder, railing, C-screw (# 8047)
- **KÜBAT FLYING BUCKET**, 1 double chamber bucket 750 + 400 l, built 2002, 30 linear m rails with support structure, hydraulic lift, PLC
- **FLYING BUCKET (two straight tracks)** 1500 l, 1992, less used! Fish mouth discharge, PLC (# 7021)
- **KIMIDO GRANULATE color batching machine** MB4 WS, 2001, as new, for 4 Big-Bags (# A-0112)
- **BHS DX 3,0 double-shaft mixer**, 1989, overhauled, dismantled, (# 8079)
- **TEKA mixer 500 l with swirl** (# 82--)
- **TEKA THZ 2250/1500 mixer**, 1989, 2 outlets, storage silo for aggregates (# 8251)
- **TEKA THZ 2250/1500 mixer**, with cement screw, c-weighing system, additive dosage, conveyor belts for aggregates, GEDIS control unit (# 8177)
- **TEKA THZ 3000 mixing plant** (w/o aggregate dosing), 1986, water weighing, 2 c-weighing systems, 1/120 t silo (3 chambers each 40 t)
- **TEKA mixer 250 l**, dismantled (# 8011)
- **ZYKLOS mixer ZK 250, AE**, built 1967 (# 8068)
- **ZYKLOS mixing plant 750 l**, 1978/2003, pan mixer, cement-weighing system, feeder, mixer cover, agitator hydraulically driven, bottom discharge, 2003: Siemens PLC S 7-300, remote maintenance, star/scraper, c-screws, 3/30 t c-silos (# 8227)
- **MASA HM 230/375 l mixing plant** for face mix of pavers and slabs, 3 linear silos with 3 x 6 cbm, built 1979/1997 (overhauled by MASA), discharge belt, LUDWIG water batching (# 8241)

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